

Synthesis of Carbon Nanotubes

by Arc Discharge and Chemical Vapor Deposition

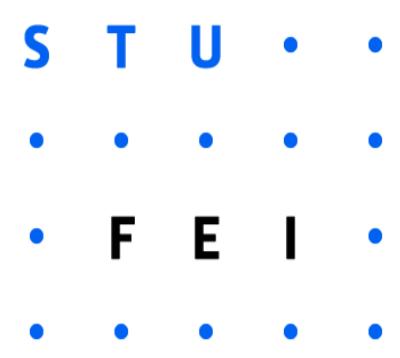
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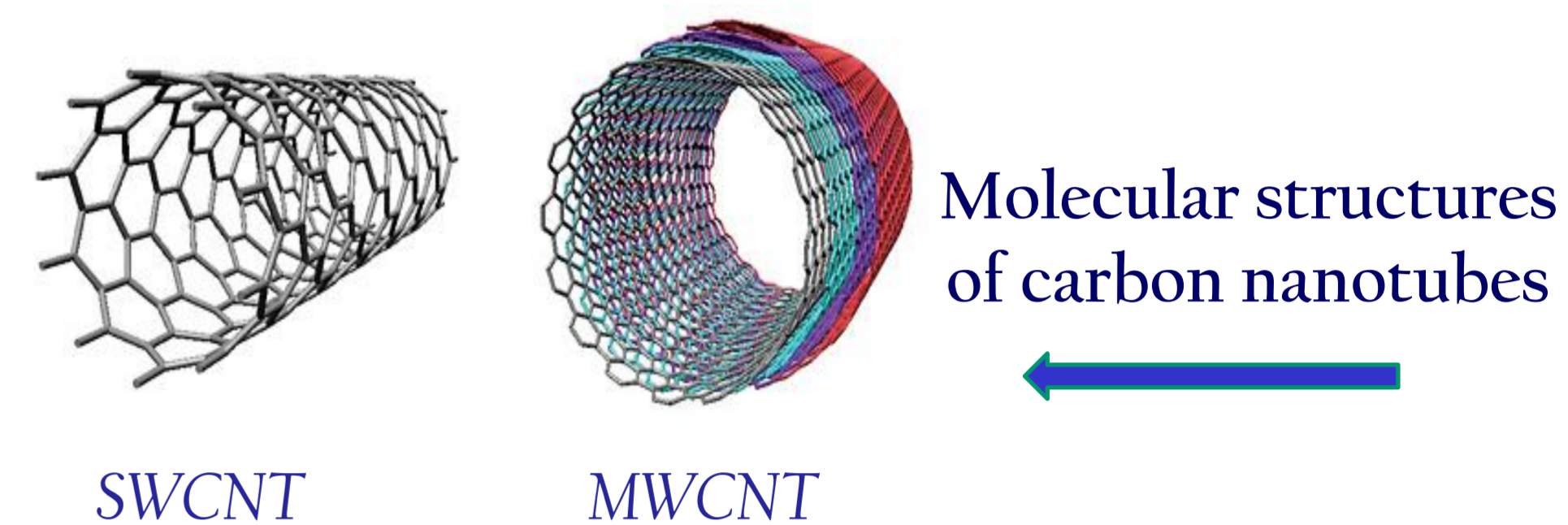
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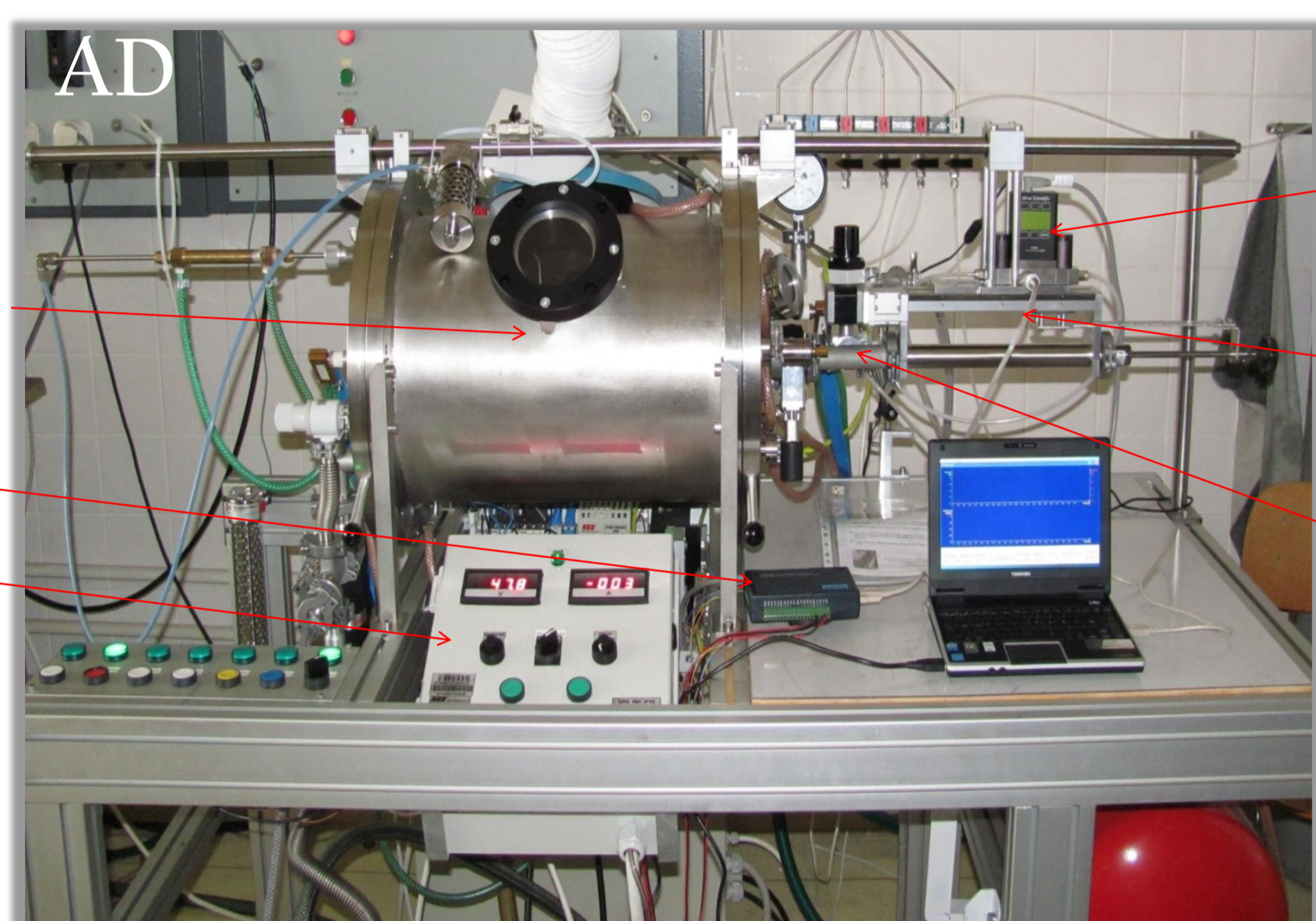
Introduction

Synthesis of carbon nanotubes in arc-discharge (AD) and chemical vapor deposition (CVD) reactor, is presented. In our work, the classical anodic electric arc discharge method has been implemented and refined into the fully automatic system. By proper choice of experimental conditions, both single (SWCNT)- and multi (MWCNT)-walled carbon nanotubes have been successfully produced. In case of CVD process the thermal decomposition of hydrocarbon is achieved in the presence of metal catalysts on the surface of substrate. The pretreatment and synthesis conditions, as well as morphology and structure of catalytic nanoparticles play an important role on quality and crystallinity of carbon nanotubes.



Experimental apparatus – Arc discharge and CVD reactors

Image of AD reactor



1 – Dual valve pressure controller, 2 – Linear movement of electrode, 3 – Electrodes replacement system, 4 – Double wall water jacket, 7 – Power source/electrode movement panel, 8 – Main control panel

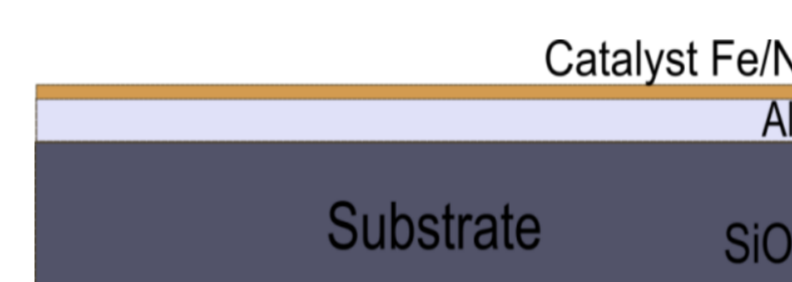
Experimental conditions

Anode/SWCNT	94 at% C, 4 at% Ni, 1 at% Y
Anode/MWCNT	100 at% C
Pressure of inert gas	He 500 – 800 mbar
Current	60 – 100 A
Voltage	20 – 30 V



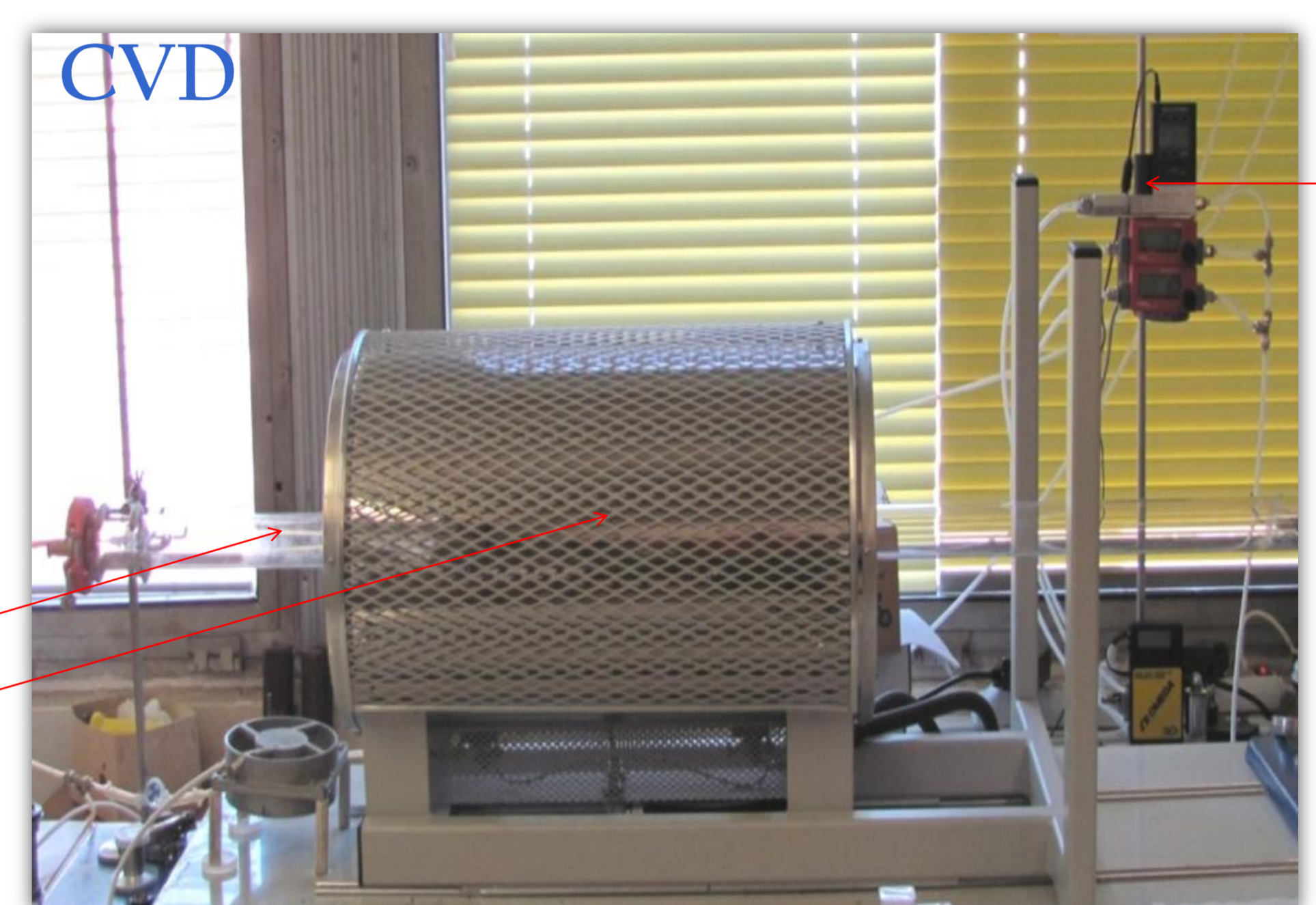
Electrodes arrangement (cathode – left, anode – right)

Catalyst SWCNT	Al/Ni ~8nm/2nm
Catalyst MWCNT	Al/Fe ~8nm/2nm
Ar	200 sccm
H ₂	30 sccm
CH ₄	80 sccm



Substrate composition

Image of CVD reactor

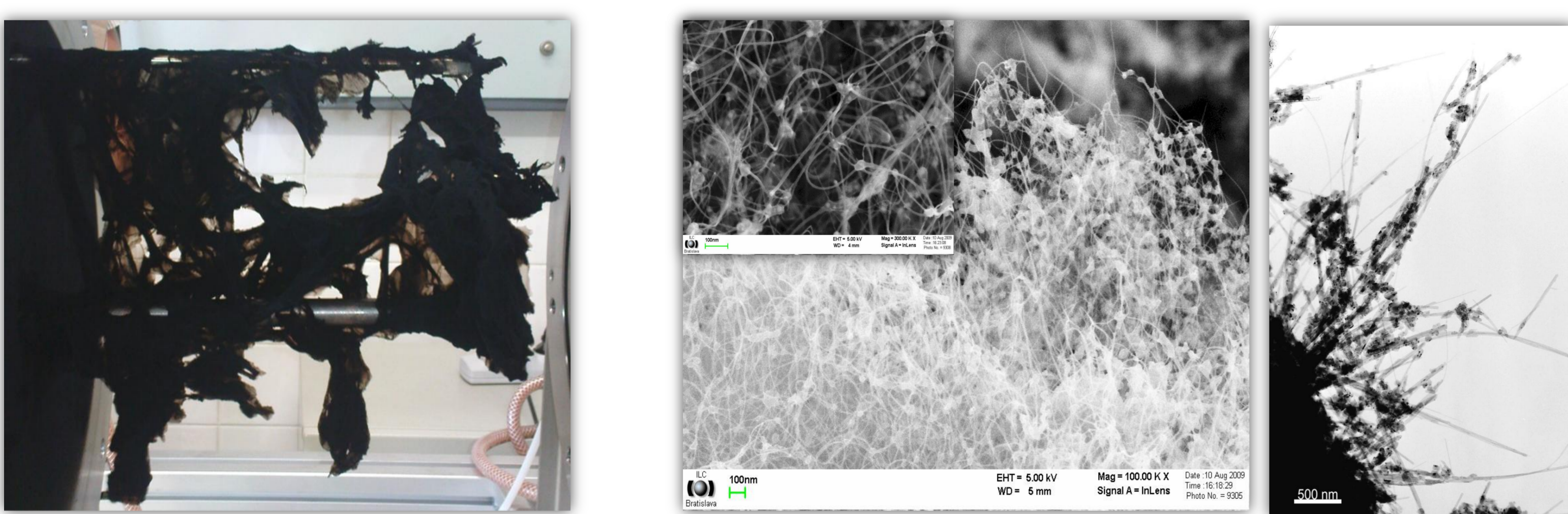


1 – Set of flow controllers, 2 – Quartz tube, 3 – Furnace

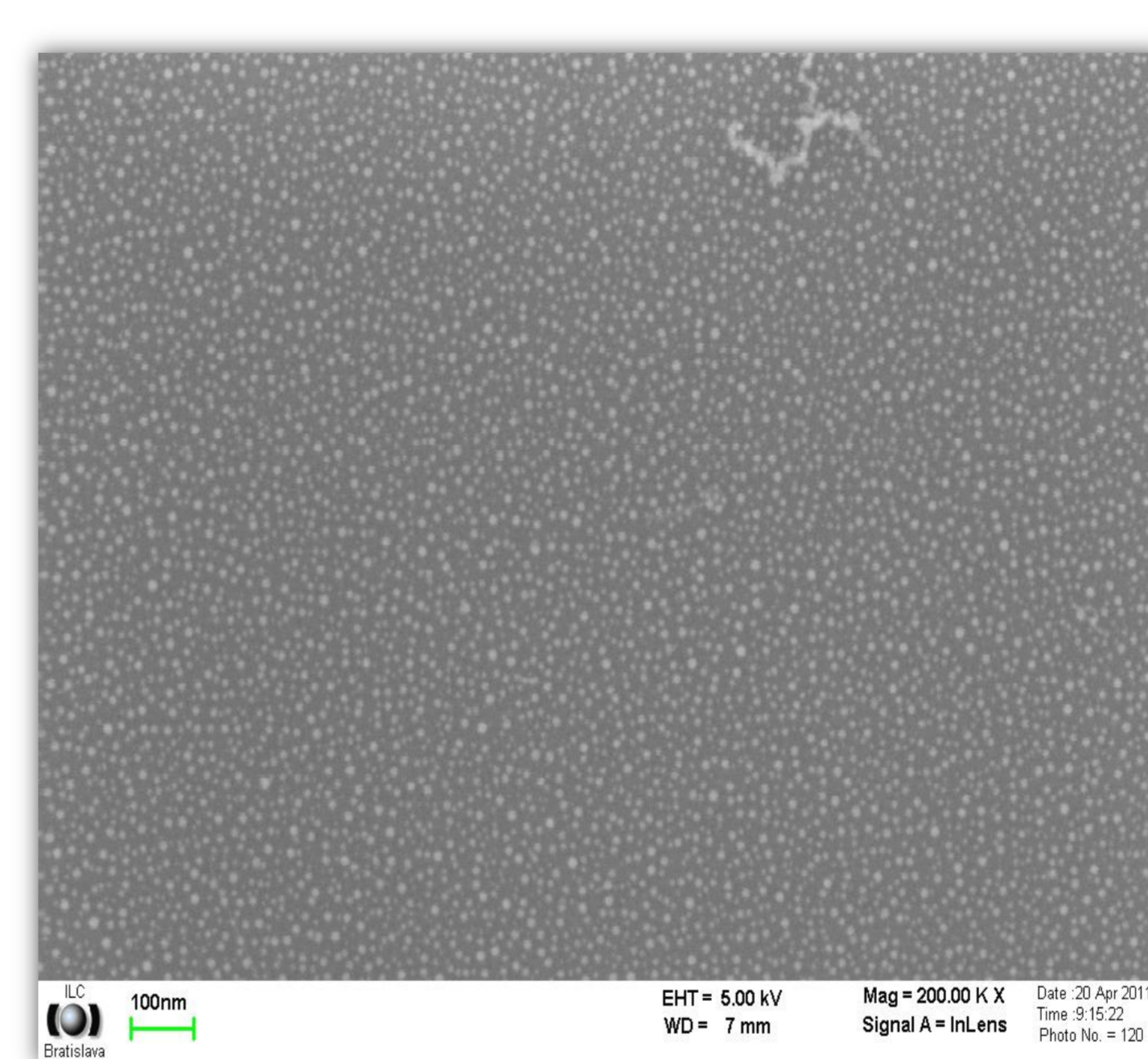
Experiments & Results

AD CVD

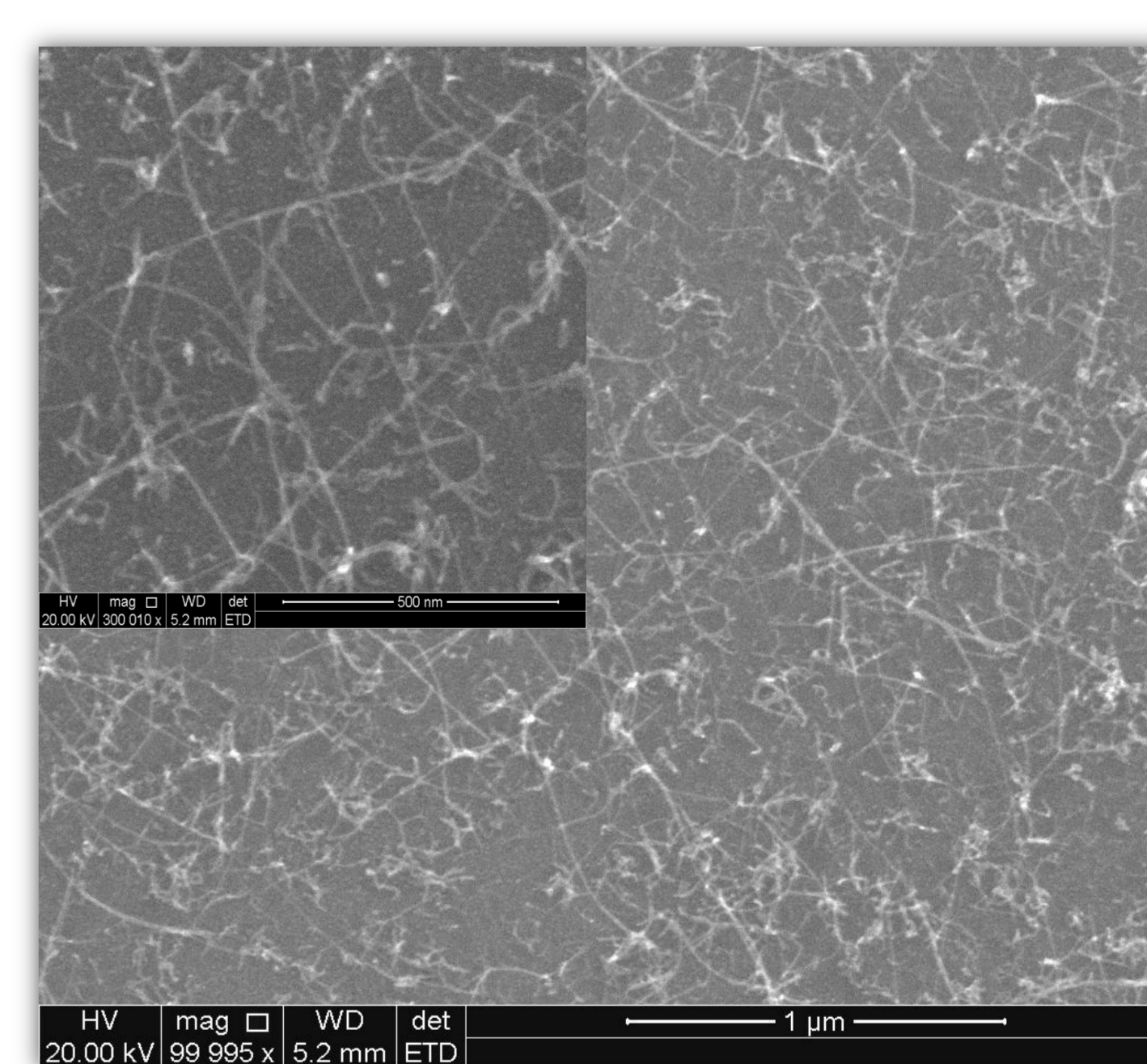
AD reactor after experiment SEM and TEM images of SWCNT (left) and MWCNT (right)



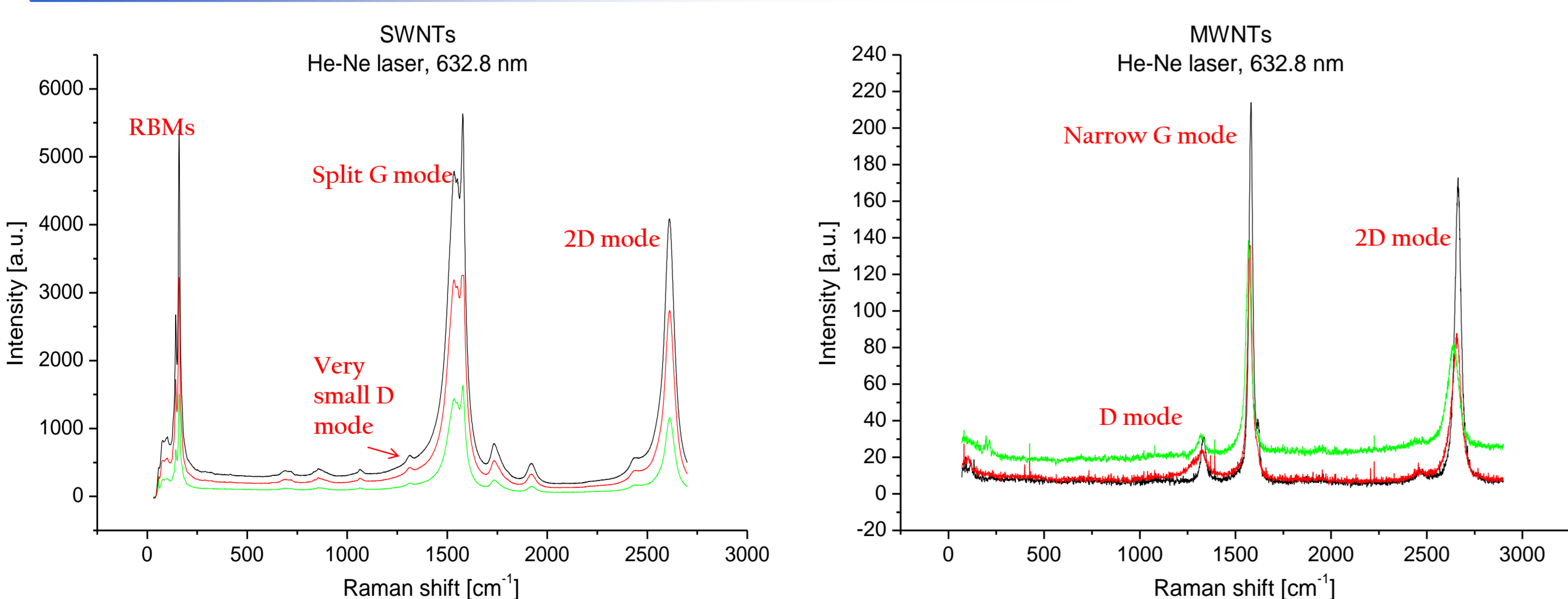
Substrate after annealing



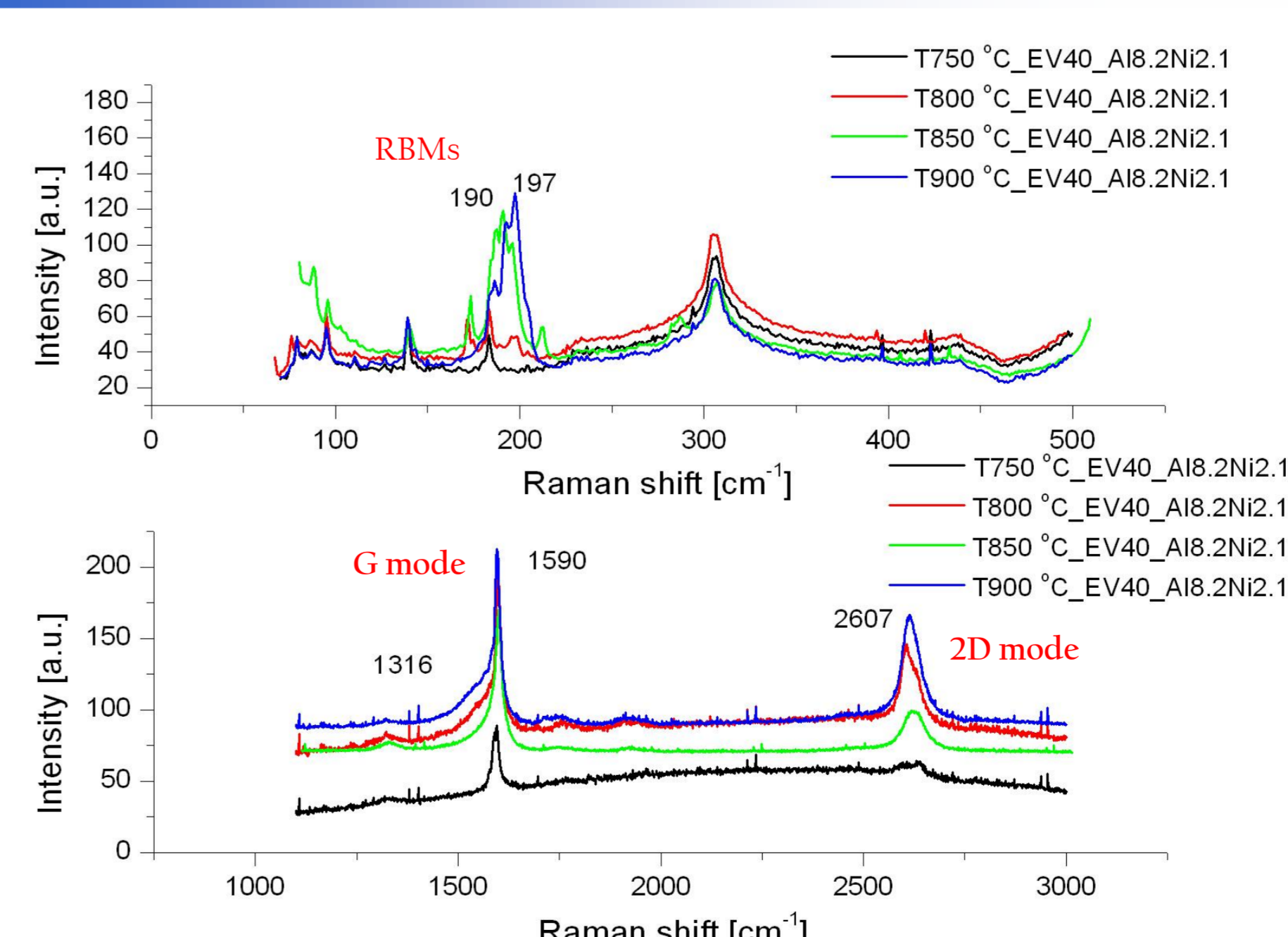
SEM image of SWCNT network



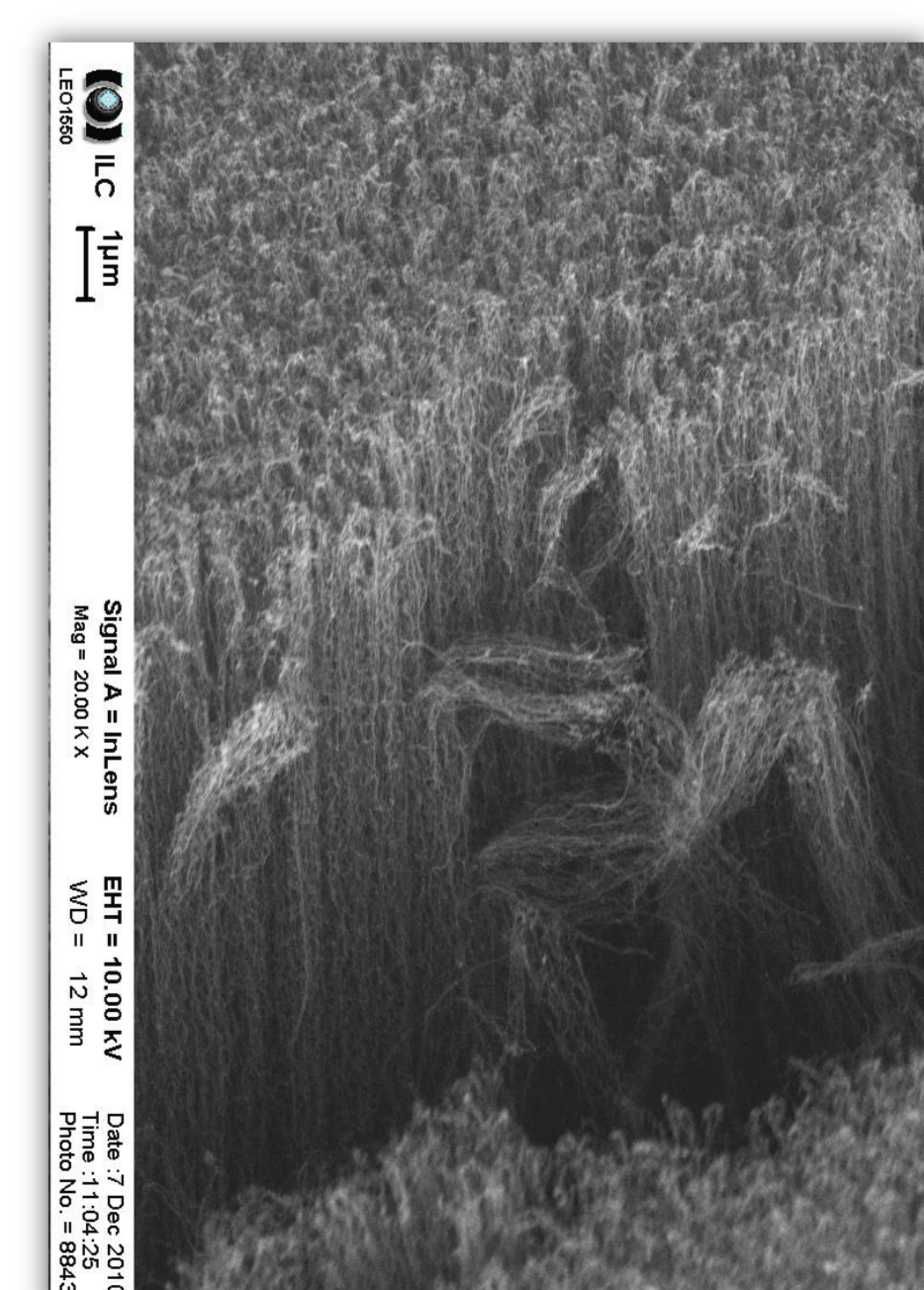
Raman spectra of SWNT (left) and MWNT (right)



Raman spectra of SWNT for different growth temperature



SEM image of MWCNT forest



Acknowledgement

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